

IMPORTANT:
Read Before Using

IMPORTANT :
Lire avant usage

IMPORTANTE:
Leer antes de usar



Operating/Safety Instructions
Consignes de sécurité/d'utilisation
Instrucciones de funcionamiento y seguridad



HDC200



HDC250



BOSCH

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1-877-BOSCH99 (1-877-267-2499) www.boschtools.com

For English Version
See page 2

Version française
Voir page 6

Versión en español
Ver la página 10

General Safety Rules

WARNING Read these instructions and your tool's manual before using the hammer dust collection shrouds.
SAVE THESE INSTRUCTIONS

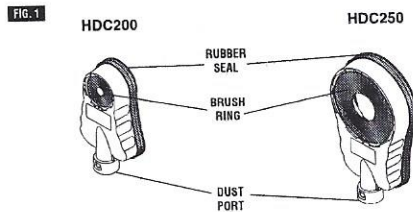
- Wear eye and dust protection.
- Unplug power tool before assembling or disassembling accessory, attachment or making adjustments.
- Use vacuum cleaner or other dust collection device to reduce exposure to silica carbide dusts or other hazardous dusts created while operating the tool with this accessory and attachment.
- WARNING** Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to cause cancer, birth defects or other reproductive harm. Some examples of these are:
 - Lead from lead-based paints.
 - Crystalline silica from bricks and cement and other masonry products, and
 - Arsenic and chromium from chemically treated lumber.
- Your risk from these exposures varies: depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.
- Use only for collection of masonry type materials. Not for use on hazardous materials. Ensure secure attachment to tool before operation. See instructions for chiseling capacity. Follow all tool/vacuum instructions.

Specific Safety Rules for Attachment

- If devices are provided for the connection to dust collection and extraction systems, be sure these are connected and used according to tool and vacuum instructions. Proper use of dust collection can reduce dust related hazards.
- If devices are provided for the connection of dust collection and extraction systems, empty the dust container before beginning work, frequently during work, after completion of work, and before storing the tool. Be extremely careful of dust disposal, materials in fine particles form may be explosive.
- Do not throw dust on an open fire. Combustion from mixture of varnishes, lacquers, polyurethane, oil or water with dust particles can occur if there is a static discharge, electric spark, or excessive heat.
- Do not use dust extraction for operations where dust may include burning, smoking or smoldering items like hot ashes or sparks. Fire inside the vacuum tank or bag may occur. Dust may smolder and set vacuum on fire long after work is completed.
- Do not use dust extraction with explosive dusts, varnish, polyurethane coatings, cleaners, or oil-based paints. Electric motors create sparks which may ignite the dust or fumes.
- Do not use dust extraction when working on metal. Swarf from drilling metal may be hot and may spark which may melt plastic adaptors, vacuum hoses and may cause a fire inside the vacuum tank or bag.
- Do not drill into metal with the dust extraction system mounted. Hot metal chips can self-ignite or ignite parts of the dust extraction system.
- Do not drill into wood with dust extraction system mounted. Wood chips are typically too large and will clog the dust channel.
- Do not use to clean asbestos.
- Note: Do not use the dust extraction system when chiseling, screwdriving or cutting threads.

Functional Description and Specifications

WARNING To reduce the risk of injury user must read instruction manual for the use of the tool with this attachment.
SAVE THESE INSTRUCTIONS



Drilling Capacity

	HDC 200	HDC250
Optimized	1/4" – 1-3/8"	2-1/4" – 5"
Maximum	2-5/8" *	6" **
	* brush ring must be removed for diameters larger than 1-3/8"	** brush ring must be removed for diameters larger than 5"

Operating instructions

WARNING Disconnect the plug from the power source before making any assembly, adjustments or changing accessories. Such preventive safety measures reduce the risk of starting the tool accidentally.

The HDC200, HDC250 Bosch dust extraction attachments are designed to be used in drilling applications in concrete and masonry type materials.

The HDC200 is optimized for use with drill bit diameters from 1/4" to 1-3/8". The maximum bit diameter is 2-5/8" (brush ring must be removed for diameters larger than 1-3/8").

The HDC250 is designed for use with large diameter bits including diamond and carbide tipped core bits. It is optimized for bit diameters from 2-1/4" to 5". The maximum bit diameter is 6" (brush ring must be removed for diameters larger than 5").

Insert the vacuum hose from the vacuum into the dust port of the dust extraction unit (Fig. 2).

The Bosch vacuum hose comes with a sleeve nozzle attached to a snap-in connector. The sleeve nozzle provides the

quickest and easiest connection of the nozzle to the attachment. The snap-in connector provides a more secured connection. To use the snap-in connector, remove the rubber nozzle from the vacuum hose. Press the snap-in connector into the dust port until you hear the click.

Dust port adaptors are also available to connect the Bosch dust extraction attachment to any common size vacuum hose. See Boschtools.com for details.

Turn the vacuum on and place the attachment on the wall (or the floor), over the desired drilling location so that the center of the hole lines up with the center of the opening of the brush ring. Note: the suction from the vacuum will hold the attachment in place on the work surface. Place the drill bit through the opening in the brush ring in the desired drilling location and drill the desired hole (Fig. 3). Follow all tool safety and operating instructions.

Note: for best results, continue running the tool even when removing the bit from the hole. The combination of the vacuum with the spinning motion of the bit helps remove a majority of the dust from the hole.

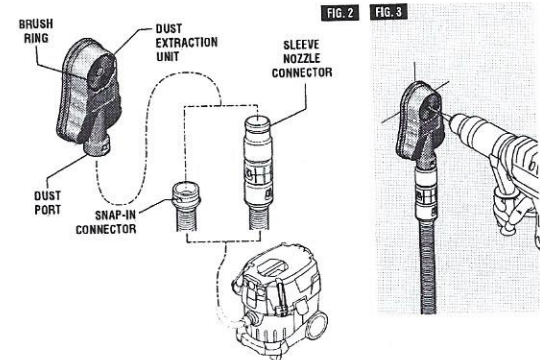


FIG. 2 FIG. 3

Tool Tips

DRILLING WOOD OR PLASTIC
Do not drill into wood with dust extraction system mounted. Wood chips are typically too large and will clog the dust channel.

CAUTION If backing block is not used, ease up on the pressure just before the bit breaks through the wood to avoid splintering. Complete the hole from the opposite side immediately after the point breaks through. If bit binds, reverse the

drilling operation to help remove the bit from the work.

DRILLING METAL

WARNING Do not drill into metal with the dust extraction system mounted. Hot metal chips can self-ignite or ignite parts of the dust extraction system.

Maintenance

Service
WARNING Preventive maintenance performed by unauthorized personnel may result in misplacing of internal wires and components which could cause serious hazard. We recommend that all tool service be performed by a Bosch Factory Service Center or Authorized Bosch Service Station.

Cleaning
WARNING To avoid accidents always disconnect the tool from the power supply before cleaning or performing any maintenance. The tool may

be cleaned most effectively with compressed dry air. Always wear safety goggles when cleaning tools with compressed air.

Ventilation openings and switch levers must be kept clean and free of foreign matter. Do not attempt to clean by inserting pointed objects through openings.

CAUTION Certain cleaning agents and solvents damage plastic parts. Some of these are: gasoline, carbon tetrachloride, chlorinated cleaning solvents, ammonia and household detergents that contain ammonia.